The Economics of the Battery Supply Chain

Manufacturing

NAATBatt Annual Conference 2025



NATTBATT 2025

A Peek at the US Battery Supply Chain

NREL Bat SC - Map

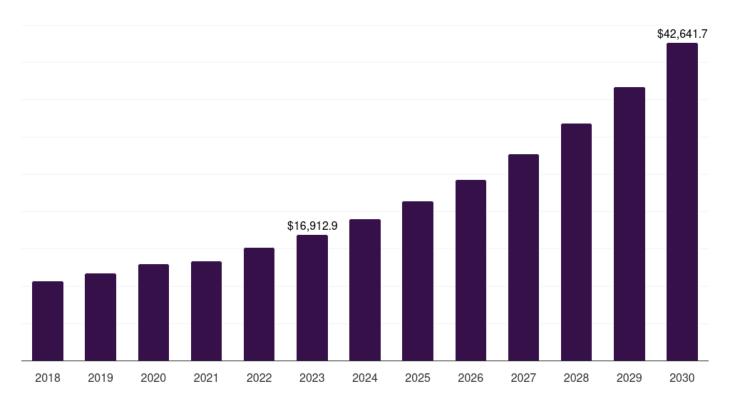


NREL Bat SC - Tabl	e Facility Name	Facility State or Province	Status	Supply Chain Segment	Production	Production Capacity	Facility Workforce	Count ID	Status (AII) Comme Planned	1
Grand Total						8,075,830	366,603	980	Pre-com	
3M	3M Cottage Grove	MN	Comme.	Downstream	Null			1	✓ Under o	onstru
	3M Guin	AL	Comme	Downstream	Null			1	K Facility Country	
	3M Springfield	MO	Comme.	Downstream	Null			1	(Alt)	
6K, Inc.	6k PLUSCAM Demonstration Plant	MA	Planned	Midstream	MT cathod	10,000	150	1	Franke, Frank	
		TN	Planned	Midstream	MT cathod .	13,000	260	1	Facility Stati	
	6K, Inc.	MA	Comme.	Other - Research	Null		22	2	(Alt)	•
24M Technologies	Cambridge Facility	MA	Pre-com	Midstream	Null		110	1	Company	
			mercial.	Other - Equipm.	Null		110	1	(All)	
A123 Systems	A123 Advanced Engineering	MI	Comme	Midstream	GWh/yr	1	493	1		
	Center			Other - Research	Null			1	Facility Name	
	Cell Test Center	MA	Comme	Other - Research	Null			1	(AII)	
	Research and Development	MA	Comme	Other - Research	Null			1	Product/Faci	lity Type
A&D Technology	Null	MI	Comme	Mult	Null			1	(411)	-
AA Portable Power Corp.	Null	CA	Comme.	Other - Service	Null		30	. 1	(ma)	
	AA Portable Power Corp.	CA	Comme	Downstream.	Null		30	1	Product	
Abbott Furnace	Abbott Furnace	PA	Comme	Other - Equipm.	Null		53	1	(AII)	
Abel + Imray	Null	Null	Comme	Other	Null			1	-	
ABSL Power Solutions, Inc.	ABSL Power Solutions, Inc.	co	Comme	Midstream	Null		100	1	Status Commercial Planned Pre-commercial.	
Accelera by Cummins	Accelera	IN.	Comme.	Downstream	Null			1		
Acculon Energy	Rev1	OH-	Pre-co	Downstream	Null	200	60	2		
ACCURE Battery Intelligenc	Null	MA	Comme.	Null	Null		3	1		
ACCURE Battery Intelligenc .	Null	MT	Comme	Núll	Null		1	1	Under co	nstruc
Across International	Across International LLC	NJ	Comme.	Other - Equipm.	units	2,000	25	1	Facility Workforce	
		NV	Comme	Other - Equipm	units	2,000	21	1	1	20,000
ACT-ion Battery Technologies	ACT-Ion CAM facility	TX	Pre-co.	Midstream	MT/yr			1	0	0
ADA Technologies, Inc	ADA Technologies, Inc	00	Comme.	Other - Research	Null			1		
ADA Technologies, Inc.	ADA Technologies, Inc.	co	Comme.	Downstream	Null		20	1		
Addionics	Addionics	CA	Comme	Midstream	MT/yr	13,400		1		
Admiral Instruments	Admiral Instruments HQ	AZ	Comme.	Other - Equipm	Null			1		
Adphos North America, Inc.	Adphos North America, Inc.	WI.	Comme	Other - Equipm	Null		7	1		
Advanced Battery Concepts	Advanced Battery Concepts	MI.	Comme	Midstream	Null		50	1		
Advano	Advano	LA	Pre-co	Midstream	Null		30	1		
AESC	Bowling Green Plant	KY	Planned	Downstream	GWH/Yr	30	2,000	1		
				Midstream	GWh/yr	10		1		
			Under c.	Midstream	GWh/yr	30	2,000	1		
	Florence County Electric B.	SC	Under c.	Midstream	GWh/yr	30	1,170	1		
	Smyrna Battery Plant	TN	Comme.	Downstream	Null		400	1		
	A COMPANY AND A	-Mile 1	-	A 81 10 10 10 10 10 10 10 10 10 10 10 10 10	Philippin A.					

@ 2025 Mapbox @ OpenStreetMap

Source: NAATBatt Lithium-Ion Battery Supply Chain Database | Transportation and Mobility Research | NREL

US Battery Market Prize



US Battery Market 2018 – 2030 Source: Grandview Research

- SEIA target is 10 million distributed storage installations with 700 gigawatt-hours (GWh) of total installed storage capacity by 2030
- Technology is changing to reflect regulations, economics, densities, fire & environmental risks

 Energy security concerns will drive the creation of a wholly domestic supply chain

Challenges to Starting

Permitting	Permitting can require approvals at the Federal, State and Local level Environmental (wetlands, air, water) permits generally take the longest and are most susceptible to interventionist litigation delays Understand the permitting demands of your capital/grant providers			
Tax Optimization	Especially challenging for companies coming "onshore" to the US who need to understand federal, state and local tax consequences			
Capital Access	Tax equity financing can be tough to get Government subsidy risks have changed "bankability"			
Construction Mgmt.	Access to construction labor (Note, 45X eligibility does NOT require compliance with Prevailing Wage and Apprenticeship Access to key components (e.g. power transformers)			
Local Infrastructure	Access to high reliability power Access to water/wastewater facilities Access to road and rail			

Incentives Can Make Manufacturing Viable

- Federal incentives align around 45X
 - Phase out for battery cells/modules in 2032
 - Critical minerals support currently has no end date
 - These are "entitlement" credits, requiring documentation, not negotiation.
- State & Local incentives reduce property and sales tax based on job creation and capital invested
 - Automation will continue to decrease facility employment needs to be competitive
 - Capital investment will drive significant tax-benefits to jurisdictions

 Negotiate your State & Local incentive packages for the best outcome.

• Understand the "But For" test. Incentives are competitive so committing too early to a site can reduce your negotiating leverage.

Incentive Example

- \$1.2B in capital
- 1100 construction jobs (24 months)
- ~145 long term jobs

Negotiated Incentive Structure

- 45X estimated to return 47% of the project capital in 10 years
- County Property Tax Abatement 50% reduction for 10 years with a 5 years valuation cap
- School Tax Abatement 0% during construction, 50% reduction for 10 years
- City Property Tax "in lieu of" payment negotiated to pay for expansion of fire department to new development area

45X Advanced Manufacturing tax credit fundamentals

- Manufacturing Production Tax Credit
 - · Earned based on units produced and sold
 - Targeted products in the advanced energy supply chain
- Requires domestic production
- Credit rates vary by product type for qualifying technology
 - Full credit rates through 2029 with a phase-out period through Dec. 31, 2032
- Three monetization options
 - Claim on return
 - Direct Pay
 - Transfer
 - If electing direct pay or transfer, must complete an IRS registration process
 - Budget at least 6-8 weeks for IRS evaluation

45X PROGRAM

45X Considerations

• Does it conform to the definition provided in regulations?

Process

Product

 Does the production process substantially transform into the product defined in the regulations?

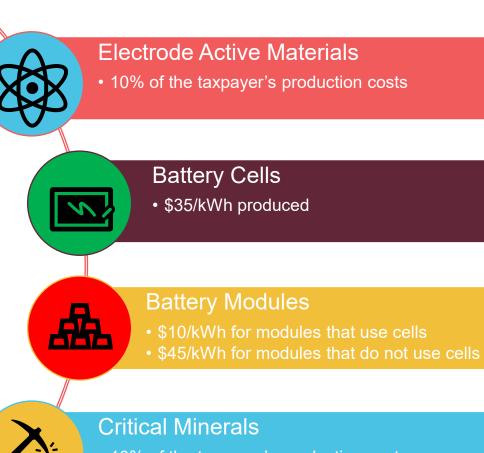
Commercial structure

• Has the taxpayer sold the product to an unrelated party or met related party requirements?

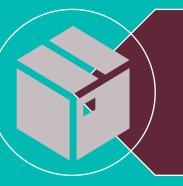
- Electrode active materials: 10% of the production costs
- Battery Cells \$35/kwh
- Battery Modules \$10 (or in the case of a module that does not use a cell \$45)/kwh
- Critical Minerals 10% of the production costs

45X PROGRAM

45X Considerations

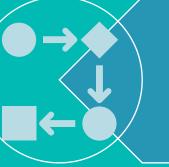


• 10% of the taxpayer's production costs



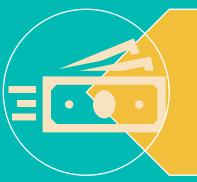
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Commercial Structure

• Has the taxpayer sold the product to an unrelated party or met related party requirements?

45X PROGRAM

Tax credits are not a handout – what to consider

Must result in substantial transformation



Must occur in the U.S.



Contract manufacturing arrangements



Related party sales and transfers



Documentation requirements

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